MARKED-UP COPY OF THE CLAIMS

- 1. (Amended) A clear <u>stick</u> antiperspirant and/or deodorant cosmetic emulsion composition having a failure stress of at least 2.0 Pascals comprising:
- (a) at least 8% by weight based on the total weight of the composition of at least one siliconized polyamide of Formula IIIA:

Formula IIIA

where:

- (1) DP is a number in the range of 12-18;
- (2) n is a number selected from the group consisting of 40-100 [20-200];
- (3) X is a linear or branched chain alkylene having 3-10 [1-30] carbons;
- (4) Y is selected from the group consisting of linear and branched chain alkylenes having 2-6 [1-40] carbons, wherein:
- (A) the alkylene group may optionally and additionally contain in the alkylene portion at least one of the members of a group consisting of (i) 1-3 amide linkages; (ii) C5 or C6 cycloalkane (as a cycloalkylene linkage); and (iii) phenylene optionally substituted by 1-3 members selected independently from the group consisting of C1-C3 alkyls; and
- (B) the alkylene group itself may optionally be substituted by at least one member selected from the group consisting of (i) hydroxy; (ii) C3-C8 cycloalkane; (iii) 1-3 members selected independently from the group consisting of C1-C3 alkyls; phenyl optionally substituted by 1-3 members selected independently from the group consisting of C1-C3 alkyls; (iv) C1 C3 alkyl hydroxy; and (v) C1 C6 alkyl amine;

or
$$Y = Z^2$$
 where
$$Z^2 = R^{20} - T - R^{21} - \frac{1}{R^{22}}$$

wherein each of R²⁰, R²¹ are independently selected from the group consisting of linear and branched C1-C10 alkylenes; R²² is selected from the group consisting of linear and branched C1-C10 alkanes; and T is selected from the group consisting of (i) a trivalent atom selected from N, P and Al; and (ii) -CR, where R is selected from the group consisting of hydrogen, methyl, ethyl, propyl, isopropyl, a siloxane chain, and phenyl, wherein the phenyl may optionally be substituted by 1-3 members from the group consisting of methyl and ethyl; and

- (5) each of R¹ R⁴ is independently selected from the group consisting of methyl **and** [,] ethyl [, propyl, isopropyl, a siloxane chain, and phenyl, wherein the phenyl may optionally be substituted by 1-3 members from the group consisting of methyl and ethyl]; wherein the polyamide of Formula IIIA has:
 - (i) a silicone portion in the acid side of the polyamide;
 - (ii) an average molecular weight of at least 50,000 daltons with at least 95% of the polyamide having a molecular weight greater than 10,000 daltons; and
 - (iii) a polydispersity of less than 20;
- (b) <u>15-25</u> [5-95]% of a silicone fluid;
- (c) 5-50 [0.5-95]% of a non-silicone organic emollient selected from the group consisting of isocetyl alcohol, isostearyl alcohol; isopropyl palmitate, isopropyl isostearate, octyl stearate, hexyl laurate, isostearyl lactate; petroleum distillates, light mineral oils, guerbet alcohols; organic esters having 14-22 carbons; hydrocarbons which are liquids at ambient temperature and mixtures of any of the foregoing, and added in an amount so that the ratio of non-silicone organic emollient to silicone fluid (including organosilicones) is in the range of 10:1 0.01:1;
- (d) an internal phase which internal phase comprises:
 - (i) at least one non-ethanol based antiperspirant active; and

(ii) one or more members selected from the group consisting of water; a glycol component; polyhydric alcohols having 3-9 carbons; branched and unbranched polymeric ethers having 6-18 carbons and 5-30 ethylene oxide groups; dibenzylidene sorbitol; polyvinyl alcohol; polyvinylpyrrolidone; and mixtures of the foregoing; and

(iii) a water content below 25% by weight based on the weight of the entire composition.

Cancel Claim 2.

Cancel Claim 3.

- 4. A composition as claimed in Claim 1 wherein the siliconized polyamide is added in an amount of 8-18%.
- 5. A composition as claimed in Claim 1 wherein the siliconized polyamide has a polydispersity of less than 10.
- 6. A composition as claimed in Claim 1 wherein the siliconized polyamide has a polydispersity of less than 4.
- 7. A composition as claimed in Claim 5 wherein the DP is 15.

Cancel Claims 8 - 12.

- 13. (Amended) A composition as claimed in Claim $\underline{\mathbf{1}}$ [12] wherein $R^1 R^4$ are each methyl.
- 14. (Amended) A composition as claimed in Claim 1 wherein the siliconized polyamide is a polyamide of Formula IIIB:

IR 6331-01

Formula IIIB

where DP is from 12-18 and n is [a number in the range of 20-200 and] selected to give an average molecular weight of at least 50,000 daltons.

- 15. A composition as claimed in Claim 1 wherein the DP = 15.
- 16. A composition as claimed in Claim 15 wherein for the siliconized polyamide of Formula IIIB, the DP is 15.
- 17. (Amended) A composition as claimed in Claim 1 wherein for the siliconized polyamide of Formula IIIA, X, Y, DP and R¹ R⁴ remain the same in each polymeric unit.
- 18. A composition as claimed in Claim 14 wherein for the siliconized polyamide of Formula IIIB, DP and n remain the same for each polymeric unit.
- 19. A composition as claimed in Claim 1 wherein for the siliconized polyamide of Formula IIIA, the polyamide contains multiple siloxane block lengths of Formula IIIC:

Formula IIIC

where X, Y, n, and R¹ - R⁴ have the meanings described for Formula IIIA; m is selected from the same group as n, and n and m denote the total number of units enclosed within the brackets in a regular, alternating, block or random sequencing; R⁵ - R⁸ is selected from the same group as defined for R¹ - R⁴; DP1 and DP2 may be the same or different and are each independently selected from the same group as defined for DP; and the units denominated by n and m may be structured to form either block or random copolymers.

- 20. A composition as claimed in Claim 19 wherein for the polyamide block lengths of Formula IIIC, all of the R groups are methyl.
- 21. A composition as claimed in Claim 19 wherein for the siliconized polyamide having block lengths of Formula IIIC, DP1 = DP2.
- 22. A composition as claimed in Claim 19 wherein for the siliconized polyamide having block lengths of Formula IIIC, all of the R groups are selected to be methyl and DP1 = DP2.
- 23₂ (Amended) A composition as claimed in Claim 1 wherein the average molecular weight of the siliconized polyamide is at least 70,000 daltons.
- 24. A composition as claimed in Claim 1 comprising two or more gellants which together total 10-90% of the composition.

Cancel Claims 25-26.

27. A composition as claimed in Claim 1 further comprising at least one additional ingredient selected from the group consisting of silicone gums, elastomers, polymethylmethacrylate, polyethylene, polypropylene, polytetrafluoroethylene, silicone resins of an MQ type, and inorganic particulates selected from the group consisting of silicas, talcs, clays and silicates.

28. (Amended) A composition as claimed in Claim 27 wherein the MQ resin is a member selected from the group represented by Formula IIA:

$$R^4$$
 R^5
 $|$ |
 $(M^1-Si-O_{1/2})_x(M^2-Si-O_{1/2})_y(SiO_{4/2})_z$
 $|$ $|$ R^6 R^7

Formula IIA

wherein R⁴, R⁵, R⁶, and R⁷ are each independently selected from the group consisting of phenyl and C1-C12 branched and unbranched hydrocarbons;

M¹ and M² are each independently from the group consisting of

- (a) hydrogen,
- (b) phenyl,
- (c) phenethyl,
- (d) a polyether of Formula IIB:

$$-H_2C - (CH_2)_{n^*} - (O-CH(R^{10})-CH_2)_u - (OCH_2-CH_2)_v-OR^{11}$$

Formula IIB

where $\underline{\mathbf{n}^*}$ is a number from 1-20 and the -(CH₂)- chain may optionally contain 1 or 2 unsaturations; u and v are integers each independently selected from 0-20, provided that $u + v \ge 1$; R^{10} is selected from C1-C20 alkyl; and R^{11} is selected from the group consisting of H, -CH₃ and -C(O)CH₃); and

(e) C1-C24 branched and unbranched hydrocarbons optionally substituted by a halogen substituted C1-C3 hydrocarbon radical;

wherein (x + y)/z is a number in the range of 0.5 and 1.5; and the values for R^4 , R^5 , R^6 , R^7 , x, y, z, M^1 and M^2 are selected so that the MQ resin is a liquid having a viscosity of 1.0 x 10^3 - 1 x 10^6 centipoise.

- 29. A composition as claimed in Claim 1 comprising 5-20% on an anhydrous basis of an antiperspirant active.
- 30. A composition according to any one of Claims 1-29 wherein the polyamides have a molecular weight in the range of 80,000-150,000 daltons.

31. A composition according to any one of Claims 1-29 wherein the polyamides have a molecular weight in the range of 90,000-120,000 daltons.